# SYSMAC CJ-series CJ2M CPU Units CJ2M-CPU3\_/-CPU1\_

CSM\_CJ2M-CPU3\_\_-CPU1\_DS\_E\_1\_2

# Since 2001, CJ1M-series PLCs are in control of a wide variety of applications worldwide.

The accumulated experience and advancements in technology now result in CJ2M; fully compatible, yet fully new.

- Increased performance, and increased memory capacity
- Up to 40 I/O units on any CPU
- USB for plug-and-play access to the PLC
- All models available with or without Ethernet port
- · Choice of serial port plug-in modules
- User-friendly programming, faster debugging





CJ2M-CPU3

CJ2M-CPU1

# Features

- Five variations in program capacity from 5K steps to 60K steps; scale the CPU to your application needs.
- Faster processors; LD instruction execution time is reduced to 40 ns, floating point trigonometrics in less than 1  $\mu s.$
- Faster Function Block calls and execution, faster interrupt handling, less overhead time.
- Added execution memory for Function Blocks allows structured, object-oriented programming even in entry-level CPUs.
  General-purpose Ethernet port supports EtherNet/IP tag-based data links, connection to Support Software, communications between PLCs, FTP data transfers, and more (CJ2M-CPU3<sup>[]</sup>).
- Standard USB port on all models allows Support Software to connect directly through standard USB cable.
- Compatible with all existing CJ1 power supply-, I/O-, control- and communication units.



# **Ordering Information**

#### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus,
- UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

# CJ2M CPU Units (Built-in EtherNet/IP)

		Specifications								
Product name	I/O capacity/ Mountable Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruction execution time	EtherNet/IP function	Option board slot	5 V	24 V	Model	Standards
CJ2M (Built-in	2,560 points/ 40 Units (3 Expansion Racks max.)	60K steps	160K words (DM: 32K words,		YES	YES	0.7 (See note.)	_	CJ2M-CPU35	UC1, N, L, CE
EtherNet/IP) CPU Units		30K steps	EM: 32K words × 4 banks)						CJ2M-CPU34	
		20K steps	64K words						CJ2M-CPU33	
		10K steps	(DM: 32K words, EM: 32K words ×						CJ2M-CPU32	
		5K steps	1 bank)						CJ2M-CPU31	

Note: Add 0.005A, 0.030A and 0.075A when using Serial Communications Option Boards (CP1W-CIF01/11/12), respectively.

### **CJ2M CPU Units**

		Specifications						ent otion (A)		
Product name	I/O capacity/ Mountable Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruction execution time	EtherNet/IP function	Option board slot	5 V	24 V	Model	Standards
0.000.000		60K steps	160K words (DM: 32K words,		_	_	0.5 (See note.)		CJ2M-CPU15	UC1, N, L, CE
CJ2M CPU Units	2,560 points/ 40 Units (3 Expansion	30K steps	4 Daliks)	0.04 μs					CJ2M-CPU14	
<b>1</b>		20K steps						-	CJ2M-CPU13	
	Racks max.)	10K steps	(DM: 32K words, EM: 32K words ×				1000.)		CJ2M-CPU12	
		5K steps	1 bank)						CJ2M-CPU11	

Note: Add 0.15A when using NT-AL001 RS-232C/RS-422A Adapters. Add 0.04 A when using CJ1W-CIF11 RS-422A Adapters.

# Serial Communications Option Boards (Only CJ2M-CPU3 )

The serial communications port can be equipped by installing the serial communications option board to the option board slot in front of CPU unit.

Product name	Specifications	Model	Standards			
RS-232C Option Board	One RS-232C port Connector: D-Sub, 9 pin, female Maximum transmission distance: 15m One RS-232C connector (D-Sub, 9 pin, male) is included. (Plug: XM2A-0901, Hood: XM2S-0911-E)	CP1W-CIF01	UC1, N, L,			
RS-422A/485 Option Board	Die RS-422A/485 port Terminal block: using ferrules Maximum transmission distance: 50m					
RS-422A/485 Isolated-type Option Board	One RS-422A/485 port (Isolated) Terminal block: using ferrules Maximum transmission distance: 500m	CP1W-CIF12	N, L, CE			

Note: It is not possible to use a CP-series Ethernet Option Board (CP1W-CIF41), LCD Option Board (CP1W-DAM01) with a CJ2M CPU Unit.

# Accessories

The following accessories come with CPU Unit:

Item	Specification		
Battery CJ1W-BAT01			
End Cover CJ1W-TER01 (necessary to be mounted at the right end of CPU Rack)			
End Plate	PFP-M (2 pcs)		
Serial Port (RS-232C) Connector (see note)	Connector set for serial port connection (D-SUB 9-pin male connector)		

Note: Connector is not provided with CJ2M-CPU3 $\Box$ .

# **General Specifications**

	lte		CJ2M-				
	Item	CPU1	CPU3				
Enclosure		Mounted in a panel	Mounted in a panel				
Grounding		Less than 100 Ω					
CPU Rack Dimensio	ons	90 mm × 75 mm × 31 mm	90 mm × 75 mm × 62 mm				
Weight		130 g or less	190 g or less (see note)				
Current Consumption		5 VDC, 0.5 A	5 VDC, 0.7 A				
	Ambient Operating Temperature	0 to 55°C					
	Ambient Operating Humidity	10% to 90%					
	Atmosphere	Must be free from corrosive gases.					
	Ambient Storage Temperature	-20 to 70°C (excluding battery)	-20 to 70°C (excluding battery)				
	Altitude	2,000 m or less	2,000 m or less				
	Pollution Degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.					
Use Environment	Noise Immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)					
Ose Environment	Overvoltage Category	Category II: Conforms to JIS B3502	Category II: Conforms to JIS B3502 and IEC 61131-2.				
	EMC Immunity Level	Zone B					
	Vibration Resistance	Conforms to IEC60068-2-6 5 to 8.4 Hz with 3.5-mm amplitude, i Acceleration of 9.8 m/s <sup>2</sup> for 100 min 100 min total)	3.4 to 150 Hz in X, Y, and Z directions (10 sweeps of 10 min each =				
	Shock Resistance	Conforms to IEC60068-2-27 147 m/s <sup>2</sup> , 3 times in X, Y, and Z dire	Conforms to IEC60068-2-27 147 m/s <sup>2</sup> , 3 times in X, Y, and Z directions (100 m/s <sup>2</sup> for Relay Output Units)				
Dettem	Life	5 years at 25°C					
Battery	Model	CJ1W-BAT01					
Applicable Standard	ds	Conforms to cULus and EC Directive	es.				

Note: Without a Serial Option Board.



# **Performance Specifications**

Items			CJ2M-						
	items		CPU11/31	CPU12/32	CPU13/33	CPU14/34	CPU15/35		
User Memory			5K steps 10K steps 20K steps 30K steps 60K steps						
I/O Bits	Overhead P	Processing Time		rred words $\times$ 1.8 $\mu$ s)	re used with EtherNet/	P, add the following to	the above time: 100 με		
Processing Execution		ſime	Basic Instructions Special Instructions						
Speed		I/O Interrupts and External Interrupts	Interrupt task startu Return time to cyclic						
	Interrupts		Minimum time interv	al : 0.4 ms (set in 0.1	ms increments)				
		Scheduled Interrupts	Interrupt task startu Return time to cyclic						
Maximum Number of Connectable Units		Total per CPU Rack Total per PLC: 40 U	or Expansion Rack: nits max.	10 Units max.;					
	Basic I/O U	nits	No limit However, a maximu	m of two CJ1W-INT0	1 Interrupt Input Units	can be mounted.			
	Special I/O Units		Units for up to 96 un 1 and 8 unit number		ounted. (Unit numbers	run from 0 to 95. Units	are allocated between		
	CPU Bus U	nits	CJ2M-CPU3⊡: 15 L CJ2M-CPU1⊡: 16 L						
	Slots for wh used	nich interrupts can be	Slots 0 to 4 on CPU	Rack					
Maximum Num	ber of Expans	sion Racks	3 max.						
	I/O Area		2,560 bits (160 word	ds) :Words CIO 000	0 to CIO 0159				
	Link Area		3,200 bits (200 word	ds) : Words CIO 100	0 to CIO 1199				
	Synchrono	us Data Refresh Area	-						
	CPU Bus U	nit Area	6,400 bits (400 word	ds) : Words CIO 150	0 to CIO 1899				
CIO Area	Special I/O	Unit Area	15,360 bits (960 wo	rds): Words CIO 200	0 to CIO 2959				
	Serial PLC	Link Words	1,440 bits (90 words	s) : Words CIO 310	0 to CIO 3189				
1	DeviceNet A	Area	9,600 bits (600 word	ds) : Words CIO 320	0 to CIO 3799				
	Internal I/O	Area		ds) : Words CIO 130 vords): Words CIO 38 external I/O.					
Work Area			8,192 bits (512 words): Words W000 to W511 Cannot be used for external I/O.						
Holding Area			Bits in this area mai Words H512 to H15	35: These words can	tatus when PLC is turr		node is changed. e used only for functior		
Auxiliary Area			<ul> <li>Read-only: 31,744 bits (1,984 words)</li> <li>7,168 bits (448 words): Words A0 to A447</li> <li>24,576 bits (1,536 words): Words A10000 to A11535 *</li> <li>Read/write: 16,384 bits (1,024 words) in words A448 to A1471 *</li> <li>* A960 to A1471 and A10000 to A11535 cannot be accessed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.</li> </ul>						
Temporary Are	a		16 bits: TR0 to TR1	5					
Timer Area					eparate from counters				
Counter Area			32k words *		5 (separate from timers				
DM Area			<ul> <li>DM Area words for Special I/O Units: D20000 to D29599 (100 words × 96 Units)</li> <li>DM Area words for CPU Bus Units: D30000 to D31599 (100 words × 16 Units)</li> <li>Bits in the EM Area can be addressed either by bit or by word. These bits cannot be addressed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.</li> </ul>						
EM Area			* Bits in the EM Are	a can be addressed e	000 to E3_32767 max either by bit or by word port Software that do r	* These bits cannot be not specifically support	addressed by CPU Bu the CJ2 CPU Units.		
	_		32K words × 1 bank			32K words × 4 ban	ks		
	Force-S/R E	Enabled Banks *1	Bank 0 hex			Bank 0 to 3 hex			
Index Registers					C memory addresses	for indirect addressing hared by all tasks.)	g. (Index Registers ca		
Cyclic Task Fla	ig Area		128 flags			· · ·			
Memory Card			128 MB, 256 MB, or	512 MB					
Memory Card Operating Modes			128 MB, 256 MB, or 512 MB         PROGRAM Mode: Programs are not executed. Preparations can be executed prior to program execution in this mode.         MONITOR Mode: Programs are executed, and some operations, such as online editing, and changes to present values in I/O memory, are enabled in this mode.						

	_				CJ2M-			
	Items	CPU11/31	CPU12/32		CPU13/33	CPU14/34		CPU15/35
Execution Mod	e	Normal Mode						
Programming I	Languages	Ladder Logic (LD), Sequential Function Charts (SFC), Structured Text (ST), and Instruction Lists (IL)						
Function	Maximum number of definitions	256	256 2,048					
Blocks	Maximum number of instances	256				2,048		
FB Program Ar	ea	20K steps						
	Type of Tasks	Cyclic tasks Interrupt tasks (Powe tasks)	er OFF interrupt tasks	, sched	duled interrupt ta	sks, I/O interrupt task	s, and e	external interrupt
Tasks	Number of Tasks	Cyclic tasks: 128 Interrupt tasks: 256 (Interrupt tasks can b tasks is actually 384		isks to	create extra cycl	ic tasks. Therefore, th	e total	number of cyclic
	Type of Symbols	Global symbols: C	ameter settings.	ks in th	ne PLC.	LC. e externally accessed	using	symbols,
Symbols (Variables)	Data Type of Symbols	UDINT BCD (two- ULINT BCD (four- REAL (two-word ff LREAL (four-word CHANNEL (word) NUMBER (consta WORD (one-word DWORD (two-wor LWORD (four-wor STRING (1 to 255 TIMER (timer) *3 COUNTER (count	unsigned binary) unsigned binary) ned binary) gned binary) gned binary) ord unsigned BCD) word unsigned BCD; loating-point) floating-point) *2 nt or number) *2 hexadecimal) d hexadecimal) d hexadecimal) d ASCII characters) er) *3	) *2 ) *2				
	Maximum Size of Symbol	User defined data types (data structures)     32k words						
	Array Symbols (Array Variables)	One-dimensional arr	3//6					
	Number of Array Elements	32,000 elements max.						
	Number of Registrable Network Symbols (Tags) *4	2,000 max.						
	Length of Network Symbol (Tag) Name *4	255 bytes max.						
	Encoding of Network Symbols (Tags) *4	UTF-8						
	Memory Capacity	8,000 words (Up to 32k words × 4			9	,		
	Number of Samplings	Bits = 31, one-word	data =16, two-word o	lata = 8	B, four-word data	. = 4		
	Sampling Cycle	1 to 2,550 ms (Unit:	1 ms)					
Data Tracing	Trigger Conditions	ON/OFF of specified bit Data comparison of specified word Data size: 1 word, 2 words, 4 words Comparison Method: Equals (=), Greater Than (>), Greater Than or Equals (≥), Less Than (<), Less Than or Equals (≤), Not Equal (≠)						
	Delay Value	-32,768 to +32,767 i	ms					
File Memory		Memory Card (128, 2 EM file memory (Par				s provided by OMRO as file memory.)	N.)	
Source/ Comment Memory	Comment memory, comment file, program							

**\*2.** Cannot be used in Function blocks.

**\*3.** Can be used only in Function blocks. **\*4.** Supported only by the CJ2M-CPU3<sup>-</sup>.



							CJ2M-		
			ltem		CPU11/31	CPU12/32	CPU13/33	CPU14/34	CPU15/35
	Loc	iica	I Ports for	Logical Ports	8 ports (Used for S	END, RECV, CMND	, PMCR, TXDU, and	RXDU instructions.)	
			unications	Extended Logical Ports	64 ports (Used for	SEND2, RECV2, CM	IND2, and PMCR2 in	structions.)	
	CIP		unications	Class 3 (Connection Type)	Number of connections: 64				
			cation	UCMM (Non- connection Type)			mmunicate at the sar ommunicate at the sa		
	Per	eripheral (USB) Port			USB 2.0-compliant	B-type connector			
		Bau	d Rate		12 Mbps max.				
			• CJ2M-CPU3 : I One of the followin	nterface: Conforms to No serial ports with d g Serial Option Board S-232C Option Board	efault system ds can be mounted.				
					CP1W-CIF11 R8	S-422A/485 Option B	oard (not isolated, m oard (isolated, max.		
		Communications Method		Half-duplex					
		Syn	chronization M	/lethod	Start-stop				
		Bau	d Rate		0.3, 0.6, 1.2, 2.4, 4	.8, 9.6, 19.2, 38.4, 57	7.6, or 115.2 (kbps)		
	•	Trai	nsmission Dist	tance	15 m max.				
	Eth	erN	et/IP Port		-				
		su	Media Access	Method	CSMA/CD				
		atio	Modulation		Baseband				
		lific	Transmission	Paths	Star				
		Specifications	Baud Rate		100 Mbps (100Bas	e-TX)			
			Transmission	Media	Shielded twisted-pa	air (STP) cable; Cate	gories: 5, 5e		
		ssio	Transmission	Distance	100 m (between hu	ib and node)			
		Transmission	Number of Ca	scade Connections	No restrictions if sv	vitching hub is used.			
			CIP Communi	cations: Tag Data Links					
mmu-			Number of	Connections	32				
cations			Packet Inte	rval (Refresh period)	1 to 10,000 ms (Un Can be set for each of nodes.)		vill be refreshed at the	e set interval, regard	less of the numb
			Permissible	e Communications Band	3,000 pps <b>*</b> 5				
			Number of	Registerable Tag	32				
			Type of Tag	js	CIO, DM, EM, HR,	WR, and Network sy	rmboles		
			Number of	Tags per Connection	8 (Seven tags if PL	C status is included i	in the segment.)		
			Maximum L	ink Data Size per Node.	640 words				
			Maximum D	Data Size per Connection	20 words (Data is synchroniz	ed within each conne	ection.)		
		suc	Number of	Registrable Tag Set	32 (1 connection =	1 segment)			
		atic	Maximum T	ag Set Size	20 words (One wor	d is used when PLC	status is included in	the segment.)	
		Specifications		lumber of Tags e in a Single Cycle of 6		Unit to EtherNet/IP): rNet/IP to CPU Unit):			
		Communications	Data Size R Cycle of CP	efreshable in a Single PU Unit *6		to EtherNet/IP) : 640 rNet/IP to CPU): 640			
		munic	Settings du	Fag Data Link Parameter Iring Operation	OK <b>*</b> 7				
		۳ ۵		Packet Filter *8	ОК				
			Messages	cations: Explicit	-				
			Class 3 (Co	nnection Type)	Number of connect				
			UCMM (Nor	n-connection Type)	Maximum number of clients that can communicate at the same time : 16 Maximum number of servers that can communicate at the same time: 16				
			CIP Routing	9	OK (CIP routing is enabled for the following remote Units: CJ1W-EIP21, CJ2H-CPU6□-EIP, CJ2M- CPU3□, and CS1W-EIP21.)				
			FINS Commun	ications	-				
			FINS/UDP		OK				
			FINS/UDP FINS/TCP		OK 16 connections ma	х.			
		_	FINS/TCP	onformance Test		x			

\*5. "Packets per second" is the number of communications packets that can be processed per second.

- \*6. If the maximum number is exceeded, refreshing will require more than one CPU Unit cycle.
   \*7. When changing parameters, however, the EtherNet/IP port where the change is made will be restarted. In addition, a timeout will temporarily occur at the other node that was communicating with that port, and it will then recover automatically.
- \*8. The EtherNet/IP port supports an IGMP client, so unnecessary multicast packets are filtered by using a switching hub that supports IGMP snooping.

# **Function Specifications**

	F	unctions		Description		
	Minimum Cycle	Time		A minimum cycle time can be set. (0.2 to 32,000 ms; Unit: 0.1 ms) The minimum cycle time setting can be changed in MONITOR mode.		
Cycle Time Management	Cycle Time Monitoring			The cycle time is monitored. (0.01 to 40,000 ms; Unit: 0.01 ms)		
	Background Pr	ocessing		Instructions with long execution times can be executed over multiple cycles to preven fluctuations in the cycle time.		
	Basic I/O		Cyclic Refreshing	Cyclic refreshing of Basic I/O Units, Special I/O Units, and CPU Bus Units		
	Units, Special I/O Units, and	I/O Refreshina	Immediate Refreshing	I/O refreshing by immediate refreshing instructions		
	CPU Bus	nenconing	Refreshing by IORF	I/O refreshing by IORF instruction		
	Units	Unit Recog	nition at Startup	The number of units recognized when the power is turned ON is displayed.		
		Input Respo	onse Time Setting	The input response times can be set for Basic I/O Units. The response time can be increased to reduce the effects of chattering and noise at input contacts. The response time can be decreased to enable detecting shorter input pulses.		
Unit (I/O) Management	Basic I/O	Load OFF Function		All of the outputs on Basic I/O Units can be turned OFF when an error occurs in RUN or MONITOR mode.		
	Units	Basic I/O Unit Status Monitoring		Alarm information can be read from Basic I/O Units and the number of Units recognized can be read.		
			iting data using s for specific Units	Special instructions can be used to read/write required data for specific Units at high speed.		
	Special I/O Units and CPU Bus Units Units			A Special I/O Unit or CPU Bus Unit can be restarted.		
	Automatic I/O Allocation at Startup		/O Allocation at Startup	I/O words can be automatically allocated to the Basic I/O Units that are connected in the PLC to start operation automatically without registering Units into I/O tables.		
	Configuration Management	I/O Table C	reation	The current unit configuration can be registered in I/O tables to prevent it from being changed, to reserve words, and to set words.		
		Rack/Slot F	irst Word Settings	The first words allocated to a Units on the Racks can be set.		
	Holding I/O Memory when Changing Operating Modes			The status of I/O memory can be held when the operating mode is changed or power is turned ON. The forced-set/reset status can be held when the operating mode is changed or power is turned ON.		
	File Memory			Files (such as program files, data files, and symbol table files) can be stored in Memory Card, EM File Memory, or Comment Memory.		
Memory Management	Built-in Flash M	lemory		The user program and Parameter Area can be backed up to an internal flash memory when they are transferred to the CPU Unit.		
	EM File Functio	on		Parts of the EM Area can be treated as file memory.		
	Storing Comments			I/O comments can be stored as symbol table files in a Memory Card, EM file memory, or comment memory.		
	EM Configurati	on		EM Area can be set as trace memory or EM file memory.		
	Automatic File	Transfer at S	tartup	A program file and parameter files can be read from a Memory Card when the power is turned ON.		
Memory Cards	Program Repla	cement durin	g PLC Operation	The whole user program can be read from a Memory Card to CPU Unit during operation.		
Cards	Function for Re Card	ading and W	riting Data from a Memory	Data in I/O memory in the CPU Unit can be written to a Memory Card in CSV/TXT format. Data in CSV/TXT format in the Memory Card can be read to I/O memory in the CPU Unit.		



	Funct	ion	Description
Communicatio	ons		-
	Peripheral (USB) Port	Peripheral Bus	Bus for communications with various kinds of Support Software running on a personal computer. High-speed communications are supported.
	Serial Port (Option	) *9	Application is possible when a Serial Communications Option Board is mounted.
	Host Link (SYS	WAY) Communications	Host Link commands or FINS commands placed between Host Link headers and terminators can be sent from a host computer or PT to read/write I/O memory, read/control the operating mode, and perform other operations for PLC.
	No-protocol Co	mmunications	I/O instructions for communications ports (such as TXD/RXD instructions) can be used for data transfer with peripheral devices such as bar code readers and printers.
	NT Link Communications		I/O memory in the PLC can be allocated and directly linked to various PT functions, including status control areas, status notification areas, touch switches, lamps, memory tables, and other objects.
	Peripheral Bus		Bus for communications with various kinds of Support Software running on a personal computer. High-speed communications are supported.
	Serial Gateway		This gateway enables receiving and automatically converting FINS to the CompoWay/F.
	Serial PLC Link	S	Data is exchanged between CPU Units using serial ports without communications programming. PTs set to the 1:N NT Link protocol can be included in the network.
	EtherNet/IP Port *	10	100Base-TX/10Base-T Protocols: TCP/IP, UDP, ARP, ICMP (ping only), BOOTP Applications: FINS, CIP, SNTP, DNS (Client), FTP (Server)
	CIP	Tag Data Links	Programless cyclic data exchanges with the devices on the EtherNet/IP network.
	Communications Service	Message Communications	Any CIP commands can be received from the devices on the EtherNet/IP network.
	FINS Communications Service	Message Communications	Any FINS commands can be transferred with the devices on the EtherNet/IP network.
	Scheduled Interrup	ots	Tasks can be executed at a specified interval (minimum of 0.2 ms, Unit: 0.1 ms).
	Resetting and r	estarting with MSKS(690)	When MSKS(690) is executed, the internal timer is restarted and the time to first interrupt is set to a fixed value.
Interrupt	Reading preser MSKS(690)	nt value of internal timer with	MSKS(690) can be used to read the time that has elapsed until the schedule interrupt is started or since the previous scheduled interrupt.
	Power OFF Interru	pts	A task can be executed when CPU Unit's power turns OFF.
	I/O Interrupt Tasks		A task can be executed when an input signal is input to an Interrupt Input Unit.
	External Interrupt	Tasks	A task can be executed when interrupts are requested from a Special I/O Unit or a CPU Bus Unit.
	Clock Function		Clock data is stored in memory. Accuracy (Accuracy depends on the temperature.) Ambient temperature of $55^{\circ}$ C: $-3.5$ to $+0.5$ min error per month Ambient temperature of $25^{\circ}$ C: $-1.5$ to $+1.5$ min error per month Ambient temperature of $0^{\circ}$ C: $-3$ to $+1$ min error per month
	Operation Start Tin	ne Storage	The time when operating mode was last changed to RUN mode or MONITOR mode is stored.
Clock	Operation Stop Tin	ne Storage	The last time a fatal error occurred or the last time the operating mode was changed to PROGRAM mode is stored.
	Startup Time Stora	ige	The time when the power was turned ON is stored.
	Power Interruption	Time Storage	The time when the power is turned OFF is stored.
	Total Power ON Tir		The total time that the PLC has been ON is stored in increments of 10 hours.
	Power ON Clock D		A history of the times when the power was turned ON is stored.
		rwritten Time Storage	The time that the user program was last overwritten is stored.
	Parameter Date Sto	orage	The time when the Parameter Area was overwritten is stored.
Power	Memory Protectior	1	Holding Area data, DM Area data, EM Area data, Counter Completion Flags, and counter present values are held even when power is turned OFF. CIO Area, Work Area, some Auxiliary Area data, and Timer Completion Flags, timer present values, index registers, and data registers can be protected by turning ON the IOM Hold Bit in the Auxiliary Area, and by also setting the IOM Hold Bit to "Hold" in the PLC Setup.
Supply Management	Power OFF Detecti	on Time Setting	The detection time for power interruptions can be set. AC power supply: 10 to 25 ms (variable) DC power supply: 2 to 5 ms (CJ1W-PD022) or 2 to 20 ms (CJ1W-PD025)
	Power OFF Detecti	on Delay Time	The detection of power interruptions can be delayed: 0 to 10 ms (Not supported by the CJ1W-PD022.)
	Number of Power I	nterruptions Counter	The number of times power has been interrupted is counted.

**\*9.**A Serial Option Board is required to use a serial port for the CJ2M-CPU3 CJ2M CPU Unit. **\*10.**Supported only by the CJ2M-CPU3.



	Funct	ion	Description			
Function Blog	ks		Standard programming can be encapsulated as function blocks.			
	Languages in Fund	ction Block Definitions	Ladder programming or structured text			
	Online Editing		The program can be changed during operation (in MONITOR or PROGRAM mode), except for block programming areas.			
	Force-Set/Reset		Specified bits can be set or reset. Force-set/reset to the EM Area is enabled by specifying a start bank in parameter setting.			
	Differentiate Monit	oring	ON/OFF changes in specified bits can be monitored.			
Debugging	Data Tracing		The specified I/O memory data can be stored in the trace memory in the CPU Unit. The triggers can be set.			
Depugging	Continuous Tra	acing	The trace data can be uploaded during data tracing using CX-Programmer, which enables continuously logging the data by constantly uploading the trace data.			
	Automatically s starts	starting tracing when operation	Data tracing can be automatically started when operation is started (i.e., when the operating mode is changed from PROGRAM mode to MONITOR or RUN mode).			
	Storing Location of	f Error when an Error Occurs	The location and task number where execution stopped for a program error is recorded.			
	Program Check		The programs can be checked for items such as no END instruction and FALS/FAL errors at startup.			
	Error Log		A function is provided to store predefined error codes in CPU Unit, error information, and time at which the error occurred.			
	CPU Error Detection	on	CPU Unit WDT errors are detected.			
	User-defined Failu	re Diagnosis	Errors can be generated for user-specified conditions: Non-fatal errors (FAL) and fatal errors (FALS). (FALS). Program section time diagnosis and program section logic diagnosis are supported (FPD instruction).			
	Load OFF Function	n	This function turns OFF all outputs from Output Units when an error occurs.			
	RUN Output		The RUN output from the CJ1W-PA205R turns ON while CPU Unit is in RUN mode or MONITOR mode.			
	Basic I/O Load Sho	ort-circuit Detection	This function provides alarm information from Basic I/O Units that have load short-circuit protection.			
	Failure Point Detec	ction	The time and logic of an instruction block can be analyzes using the FPD instruction.			
	CPU Standby Dete	ction	This function indicates when the CPU Unit is on standby because all Special I/O Units and CPU Bus Units have not been recognized at the startup in RUN or MONITOR mode.			
		System FAL Error Detection (User-defined non-fatal error)	This function generates a non-fatal (FAL) error when the user-defined conditions are met in program.			
		Duplicate Refreshing Error Detection	This function detects an error when an immediate refreshing Instruction in an interrupt task is competing with I/O refreshing of a cyclic task.			
		Basic I/O Unit Error Detection	This function detects the errors in Basic I/O Units.			
0.11		Backup Memory Error Detection	This function detects errors in the memory backup of the user programs and parameter a (backup memory).			
Self- diagnosis		PLC Setup Error Detection	This function detects setting errors in the PLC Setup.			
and Restoration	Non-fatal Error	CPU Bus Unit Error Detection	This function detects an error when there is an error in data exchange between the CPU Unit and a CPU Bus Unit.			
	Detection	Special I/O Unit Error Detection	This function detects an error when there is an error in data exchange between the CPU and a Special I/O Unit.			
		Tag Memory Error Detection *11	This function detects errors in tag memory.			
		Battery Error Detection	This function detects an error when a battery is not connected to the CPU Unit or when the battery voltage drops.			
		CPU Bus Unit Setting Error Detection	This function detects an error when the model of a CPU Bus Unit in the registered I/O tables does not agree with the model that is actually mounted in the PLC.			
		Special I/O Unit Setting Error Detection	This function detects an error when the model of a Special I/O Unit in the registered I/O tables does not agree with the model of Unit that is actually mounted.			
		Option Board Error Detection *11	This function detects the errors in Serial Option Board mounting status.			
		Memory Error Detection	This function detects errors that occur in memory of the CPU Unit.			
		I/O Bus Error Detection	This function detects when an error occurs in data transfers between the Units mounted in Rack slots and the CPU Unit and detects when the End Cover is not connected to the CPU Rack or an Expansion Rack.			
	Fatal Error Detection	Unit/Rack Number Duplication Error	This function detects an error when the same unit number is set for two or more Units, the same word is allocated to two or more Basic I/O Units, or the same rack number is set for two or more Racks.			
		Too Many I/O Points Error Detection	This function detects an error when the total number of I/O points set in the I/O tables or the number of Units per Rack exceeds the specified range.			
		I/O Setting Error Detection	This function detects an error when the number of Units in the registered I/O tables does not agree with the actual number of Units that is mounted, or an Interrupt Unit has been connected in the wrong position, i.e., not in slot 0 to 4.			

**\*11.**Supported only by the CJ2M-CPU3□.



	Functi	ion			Description			
		Pro	ogram Error D	etection	This function detects errors in programs.			
			Instruction P Error Detecti		This function detects an error when the given data value is invalid when executing an instruction, or execution of instruction between tasks was attempted.			
		Indirect DM/EM BCD Error Detection			This function detects an error when an indirect DM/EM address in BCD mode is not BCD.			
			Illegal Area A Detection	Access Error	This function detects an error when an attempt is made to access an illegal area with an instruction operand.			
			No END Error Detection Task Error Detection Differentiation Overflow Error Detection		This function detects an error when there is no END instruction at the end of the program.			
Self-	Fatal Error Detection				This function detects an error when there are no tasks that can be executed in a cycle, there is no program for a task, or the execution condition for an interrupt task was met but there is no interrupt task with the specified number.			
diagnosis and					This function detects an error when too many differentiated instructions are entered or deleted during online editing (131,072 times or more).			
Restoration			Invalid Instru Detection	ction Error	This function detects an error when an attempt is made to execute an instruction that is not defined in the system.			
		User Program Overflow Err			This function detects an error when instruction data is stored after the last address in user program area.			
			cle Time Exce tection	eded Error	This function monitors the cycle time (10 to 40,000 ms) and stops the operation when the set value is exceeded.			
	Fatal Error		stem FALS Err ser-defined Fa		This function generates a fatal (FALS) error when the user-defined conditions are met in program.			
	Detection (Continued from	Ve	rsion Error De	tection	This function detects an error when a user program includes a function that is not supported by the current unit version.			
	previous page)		mory Card Tra tection	ansfer Error	This function detects an error when the automatic file transfer from Memory Card fails at startup.			
	Simple Backup Function				This function collectively backs up the data in CPU Unit (user programs, parameters, and I/O memory) and internal backup data in the I/O Units.			
	Unsolicited Communications				A function that allows the PLC to use Network Communications Instruction to send required FINS commands to a computer connected via a Host Link			
Maintenance	Remote Programm	Remote Programming and Monitoring			Host Link communications can be used for remote programming and remote monitoring through a Controller Link, Ethernet, DeviceNet, or SYSMAC LINK Network. Communications across network layers can be performed. Controller Link or Ethernet : 8 layers DeviceNet or SYSMAC LINK : 3 layers			
	Automatic Online (	Conr	nection via	Direct Serial Connection	This function enables automatically connecting to the PLC online when the CX-Programmer is directly connected by a serial connection (peripheral (USB) port or serial port).			
	Network			Via Networks	This function enables connecting the CX-Programmer online to a PLC that is connected via an EtherNet/IP network.			
	Read Protection us	sing	Password		This function protects reading and displaying programs and tasks using passwords. Write protection: Set using the DIP switch. Read protection: Set a password using the CX-Programmer.			
Socurity	FINS Write Protecti	ion			This function prohibits writing by using FINS commands sent over the network.			
Security	Unit Name Function	n			This function allows the users to give any names to the Units. Names are verified at online connection to prevent wrong connection			
	Hardware ID Using	Hardware ID Using Lot Numbers			This function sets operation protection by identifying hardware using the user programs according to lot numbers stored in the Auxiliary Area.			

# **Unit Versions**

Units	Models	Unit version
CJ2M CPU Units	CJ2M-CPU3□	CPU: Unit version 1.0 EIP : Unit version 2.0
	CJ2M-CPU1	CPU: Unit version 1.0



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# **Unit Versions and Programming Devices**

The following tables show the relationship between unit versions and CX-Programmer versions.

#### **Unit Versions and Programming Devices**

		Required Programming Device		
CPU Unit	Functions	CX-Programmer		Programming
		Ver. 9.0 or lower	Ver. 9.1 or higher	Console
CJ2M-CPU UII	Functions for unit version 1.0	_	OK *1	- *2

\*1.CX-Programmer version 9.1 or higher is required to use CJ2M CPU Units.

**\*2.**A Programming Console cannot be used with a CJ2M CPU Unit.

## **Device Type Setting**

The unit version does not affect the setting made for the device type on the CX-Programmer. Select the device type as shown in the following table regardless of the unit version of the CPU Unit.

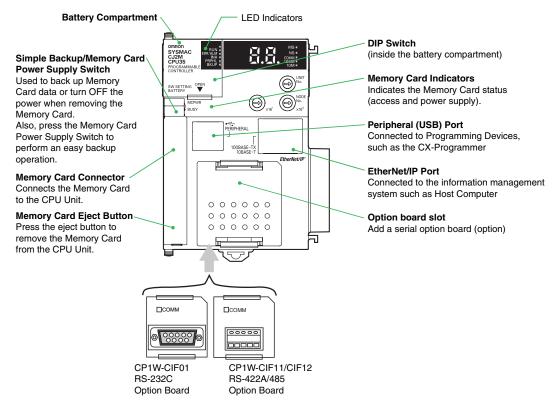
Series	CPU Unit group	CPU Unit model	Device type setting on CX-Programmer Ver. 9.1 or higher
CJ Series	CJ2M CPU Units	CJ2M-CPU3□ CJ2M-CPU1□	CJ2M



# **External Interface**

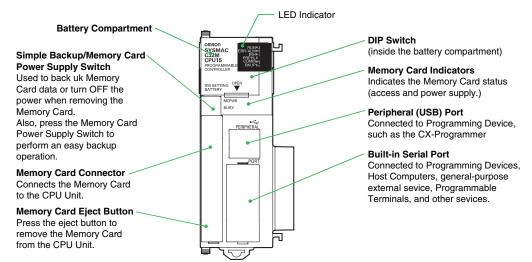
#### CJ2M-CPU3 (CJ2M with Built-in EtherNet/IP)

A CJ2M-CPU3 provides two communications ports for external interfaces: a peripheral (USB) port and an EtherNet/IP port. Serial ports can be added by mounting a Serial Communications Option Board (sold separately) in an option slot.



#### CJ2M-CPU1

A CJ2M-CPU1 provides two communications ports for external interfaces: a peripheral (USB) port and a serial port.



FACTORY FACTORY CONTROLS Ph: 03 5278 8222 Fax: 03 5278 9761 65 Douro Street, North Geelong VIC 3215 www.factorycontrols.com.au

#### Peripheral (USB) Port

Item	Specification	
Baud Rate	12 Mbps max.	
Transmission Distance	5 m max.	
Interface	USB 2.0-compliant B-type connector	
Protocol	Peripheral Bus	

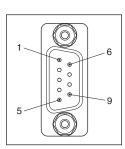
#### **EtherNet/IP Port**

Item	Specification
Media Access Method	CSMA/CD
Modulation	Baseband
Transmission Paths	Star
Baud Rate	100 Mbps (100Base-TX)
Transmission Media Shielded twisted-pair (STP) cable; Categories: 5, 5e	
Transmission Distance     100 m (between hub and node)	
Number of Cascade Connections No restrictions if switching hub is used.	
Communications CIP Communications (tag data links, Explicit Messages). FINS communications	

#### Built-in Serial Port (Only CJ2M-CPU1 )

Item	Specification
Communications method Half duplex	
Synchronization Start-stop	
Baud rate 0.3/0.6/1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps *	
Transmission distance 15 m max.	
Interface EIA RS-232C	
Protocol Host Link, NT Link, 1:N, No-protocol, or Peripheral Bus	

\* Baud rates for the RS-232C are specified only up to 19.2 kbps. The CJ Series supports serial communications from 38.4 kbps to 115.2 kbps, but some computers cannot support these speeds. Lower the baud rate if necessary.



Pin No.	Signal	Name	Direction
1	FG	Protection earth	-
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	5 V	Power supply	-
7	DR (DSR)	Data set ready	Input
8	ER (DTR)	Data terminal ready	Output
9	SG (0 V)	Signal ground	-
Connector hood	FG	Protection earth	-

Note: Do not use the 5-V power from pin 6 of the RS-232C port for anything but CJ1W-CIF11 RS-422A Conversion Adapter, NT-AL001 RS-232C/ RS-422A Conversion Adapter and NV3W-M\_20L Programmable Terminal. The external device or the CPU Unit may be damaged.



#### Serial Option Board (Only CJ2M-CPU3 ) A Serial Option Board can be used with a CJ2M-CPU3 CJ2M CPU Unit.

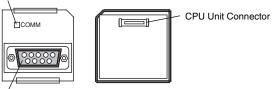
Model	Port	Maximum transmission distance	Connection method
CP1W-CIF01	One RS-232C port	15 m	Connector: D-sub, 9-pin female
CP1W-CIF11	One RS-422A/485 port (not isolated)	50 m	Terminal block: Using ferrules
CP1W-CIF12	One RS-422A/485 port (isolated)	500 m	Terminal block: Using ferrules

#### CP1W-CIF01 RS-232C Option Board

Front

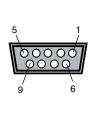
Back

Communications Status Indicator



RS-232 Connector

#### RS-232C Connector



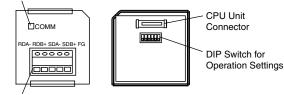
Pin No.	Signal	Name	Direction
1	FG	Protection earth	-
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	5 V	Power supply	-
7	DR (DSR)	Data set ready	Input
8	ER (DTR)	Data terminal ready	Output
9	SG (0 V)	Signal ground	-
Connector hood	FG	Protection earth	-

Note: Do not use the 5-V power from pin 6 of the RS-232C port for anything but CJ1W-CIF11 RS-422A Conversion Adapter, NT-AL001 RS-232C/ RS-422A Conversion Adapter and NV3W-M\_20L Programmable Terminal. The external device or the CPU Unit may be damaged.

#### CP1W-CIF11/CIF12 RS-422A/485 Option Board

Front

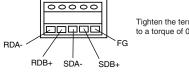
Communications Status Indicator



Back

RS-422A/485 Connector

#### •RS-422A/485 Terminal Block



Tighten the terminal block screws to a torque of 0.28 N·m.



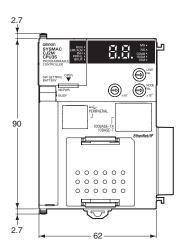
14

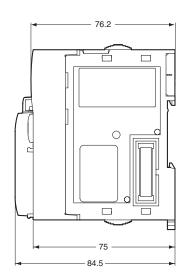
(Unit: mm)

# Dimensions

CJ2M-CPU3□

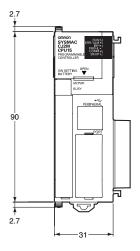


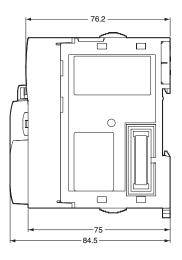




CJ2M-CPU1









# **Related Manuals**

Cat. No.	Model	Manual	Application	Description
W472	CJ2H-CPU6⊡-EIP CJ2H-CPU6⊡ CJ2M-CPU□□	CJ-series CJ2 CPU Unit Hardware User's Manual	Hardware specifications for CJ2 CPU Units	Describes the following for CJ2 CPU Units: • Overview and features • Basic system configuration • Part nomenclature and functions • Mounting and setting procedure • Remedies for errors • Also refer to the <i>Software User's Manual</i> (W473).
W473	CJ2H-CPU6□-EIP CJ2H-CPU6□ CJ2M-CPU□□	CJ-series CJ2 CPU Unit Software User's Manual	Software specifications for CJ2 CPU Units	Describes the following for CJ2 CPU Units: • CPU Unit operation • Internal memory • Programming • Settings • Functions built into the CPU Unit Also refer to the <i>Hardware User's Manual</i> (W472)
W474	CJ2H-CPU6 CJ2H-CPU6 CJ2M-CPU3 CJ2M-CPU1 CS1G/H-CPU CS1G/H-CPU CJ1G/H-CPU H CJ1G-CPU CJ1G-CPU NSJ	CS/CJ/NSJ-series Instructions Reference Manual	Information on instructions	Describes each programming instruction in detail. Also refer to the <i>Software User's Manual</i> (W473) when you do programming.
W342	CJ2H-CPU6-EIP CJ2H-CPU6 CJ2M-CPU- CS1G/H-CPU-H CS1G/H-CPU-H CS1D-CPU-H CS1D-CPU-H CS1D-CPU-H CS1W-SCB-V1 CJ1H-CPU-H-R CJ1G/H-CPU-H CJ1G-CPU-P CJ1M-CPU-P CJ1M-CPU- CJ1G-CPU-P CJ1W-SCU-V1 CP1H-X CP1H-X CP1H-Y NSJ(-)	CS/CJ/CP/NSJ-series Communications Command Reference Manual	Information on communications for CS/CJ/CP-series CPU Units and NSJ-series Controllers	Describes C-mode commands and FINS commands Refer to this manual for a detailed description of commands for communications with the CPU Unit using C mode commands or FINS commands. <b>Note:</b> This manual describes the communications commands that are addressed to CPU Units. The communications path that is used is not relevant and can include any of the following: serial ports on CPU Units, communications ports on Serial Communications Units/Boards, and Communications Units. For communications commands addressed to Special I/O Units or CPU Bus Units, refer to the operation manual for the related Unit.
W465	CJ2H-CPU6□-EIP CJ2M-CPU3□ CS1W-EIP21 CJ1W-EIP21	CS and CJ Series EtherNet/IP Units CS1W-EIP21, CJ1W- EIP21, CJ2H-CPU6 EIP, CJ2M-CPU3 Operation Manual	Information for EtherNet/IP function of CJ2M built-in Ethernet port	Describes EtherNet/IP port/units. A basic setting, a tag data link, FINS communication, and other function are described.
W463	CXONE-AL C-V/ AL D-V	CX-One Setup Manual	Installing software from the CX- One	Provides an overview of the CX-One FA Integrated Tool Package and describes the installation procedure.
W446		CX-Programmer Operation Manual		
W447	WS02-CXPC□-V□	CX-Programmer Operation Manual Functions Blocks/ Structured Text	Support Software for Windows computers CX-Programmer operating	Describes operating procedures for the CX-Programmer. Also refer to the <i>Software User's Manual</i> (W473) and <i>Instructions Reference Manual</i> (W474) when you do programming.
W469		CX-Programmer Operation Manual SFC Programming	procedure	programming.
W366	WS02-SIMC1-E	CS/CJ/CP/NSJ-series CX-Simulator Operation Manual	Operating procedures for CX- Simulator Simulation Support Software for Windows computers Using simulation in the CX- Programmer with CX- Programmer version 6.1 or higher	Describes the operating procedures for the CX-Simulator. When you do simulation, also refer to the <i>CX-Programmer</i> <i>Operation Manual</i> (W446), <i>Software User's Manual</i> (W473), and <i>CS/CJ/NSJ series Instructions Reference Manual</i> (W474).
W464	CXONE-AL C-V/ CXONE-AL D-V	CS/CJ/CP/NSJ-series CX-Integrator Network Configuration Software Operation Manual	Network setup and monitoring	Describes the operating procedures for the CX-Integrator.

